Qty:

52 Um:

Each

: MOUNTING BRACKET

: D2581

: N/A

: A1

:NIA

: 10/20/2006

: D2581 REV A1

Date: Uset:

Wednesday, 10/11/2006 11:11:26 AM

Kim Johnston

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 28915

Type

S.O. No. : 12/1A

Estimate Number

: 10604

P.O. Number This Issue

: N/A : 10/11/2006

Prsht Rev.

: NC

First Issue **Previous Run**

: NIA

: 27587

Written By Checked & Approved By

Comment

Added info to step 2

: SMALL/MED FAB

SM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 M304S11GA

Comment: Qty.:

304/316 .125 Sheet

Total: 1.0210 sf(s) 0.0196 sf(s)/Unit

304/316 .125 Sheet

(M304S0125)

2.0

Comment: FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: A Prog Rev: A

OB 1017

2-Deburr if necessary

QC2





Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

3.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0 BRAKE NC





Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake





Dart Aerospace Ltd

W/O: WORK ORDER CHANGES								
DATE	STEP	STEP PROCEDURE CHANGE		Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							; ;	
							1	
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							1	

Part No: _	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: <u>0%//0/3/</u>
			QA: N/C Closed:	Date:

	NCR:		W	WORK ORDER NON-CONFORMANCE (NCI						
ŀ			Description of NC		Corrective Action Section B		Verification	Approval	Approval	
	DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector	
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NOTE: Date & initial all entries

Date: Wednesday, 10/11/2006 11:11:26 AM User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: MOUNTING BRACKET Job Number: 28915 Part Number: D2581 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: U.S. 8.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion C Dlove 31

Dart Aerospace Ltd

D u	. oopao								I	
W/O:	-		٧	VORK ORDER CHAN	IGES					
DATE	STEP	PROC	EDURE CI	HANGE		By Date Qt			Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	_ Fault Ca	itegory:	NCI	R: Yes I	No DQA	\ :	Date:	· · · · · · · · · · · · · · · · · · ·
						QA; N/	C Closed	i:	_ Date: _	· · · · · · · · · · · · · · · · · · ·
NCR:		W	ORK OR	DER NON-CONFORM	MANCE	(NCR)		1	
DATE	STEP	Description of NC			ection B		Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	n .	Sign & Date	Section	on C	Chief Eng	QC Inspector
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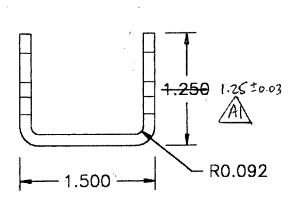
NOTE: Date & initial all entries

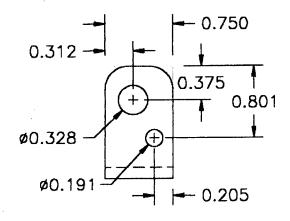


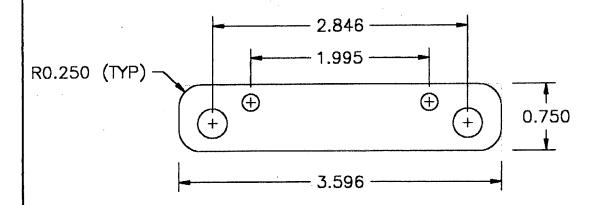


	DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
	CHECKED	APPROVED	DRAWING NO.	REV. A
E)	Bu	MM	D2581	SHEET 1 OF 1
7	DATE	A	MLE	SCALE
	96.06.27		MOUNTING BRACKET	1:1
	A1 11-10	p4.o5, 14	CHANGE TOWNANCE ON 1.25	DIMENSION









MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK OBDER

DART AEROSPACE LTD		Work Order:	28915
Description:		Part Number:	D2681
Inspection Dwg: Rev	v:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Proto	otype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.846	+ 0.010	2,852			Very	
1, 995	+ 0.010	1,991			Very	
3.596	T 6010	3.602			Vern	
0,750	+ 0,000	0.759			:Vern	
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Measured by:	Audited by:	Prototype Approval:
Date: 06:10:17	Date: 06:10:19	Date:

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	L